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**SPECS &
INFORMATION**

REPAIR CLAMP HS-1

FOR WATER AND GAS SERVICE

clamps are suitable for the repair of ALL pipe types. GRP and PE pipes can be repaired with specially adjusted repair clamps



Following types of damage can be repaired:



Pipe Longitudinal connection

Broken Damage due pipes



Misaligned cracks

Pin to hot taps



pipes

holes

Material specification

- Metal parts: stainless steel AISI 304 or AISI 316L.
- Nuts are made from stainless steel AISI 316 and are coated with molybdene to prevent galling.
- Stainless steel washers.
- Small clamp sizes are equipped with a handle to facilitate installation.
- All parts have been rounded and have undergone chemical treatment after welding to return the corrosion resistance to its original state.
- Available rubber gaskets NBR - EPDM compounded for water-gas and sewer service. Other compounds are available on request.
- The rubber is tapered and has a waffle pattern.
- Bridge plate is vulcanized into the rubber gasket.
- Double folded lifter bar.
- No loose parts that may get lost during installation.

Available sizes

From DN 50 up to including DN 300.
Length varying according to diameter from 150 to 500 mm.
Working ranges varying from 7 mm up to 11 mm.

Working pressures

16 bars for smaller sizes and 10 bars for the larger sizes. Please see our pricelist for detailed information regarding working pressures.



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